

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

TÜVNORD/15085/CL1/477/22/0

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

**Venture Industries Sp. z o.o.**  
**ul. Lotnicza 21A**  
**86-300 Grudziądz**  
**Poland**

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.  
The scope of application can be found on the following page.

**EN 15085-2 classification level CL1**  
**in the type of activity D, P**

validity: 2022-07-08 until 2025-07-07

date of issue: 2022-07-08  
File number: 8120495649  
Customer number: 5189  
Lead auditor: M.Sc. NOWAK

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Dipl.-Ing. HOFFMANN  
certification body



# Scope of the certificate

TÜVNORD/15085/CL1/477/22/0

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	21, 22.3	t = 1.5 - 12 mm	BW/FW
135	1.2 3.2 8.1 8.1	t = 1 - 20 mm t = 3 - 12 mm t = 1 - 12 mm t = 1 - 24 mm	BW/FW BW/FW BW FW
141	1.2 1.2/8.1 21 22.3 8.1	t = 1 - 12 mm t = 1 - 10 mm t = 3 - 26 mm t = 1 - 3 mm t = 1 - 4 mm	BW FW FW BW/FW BW

## Area of Application:

- New build of components for railway vehicles

## Responsible welding coordinator(s):

Artur Bartkowiak, Level A (IWE) [external]

born: 1989-05-19

## 1st deputy(ies) of the responsible welding coordinator(s):

Tomasz Tereba, Level C

born: 1981-10-29

## Others deputies:

Sławomir Rozkosz, Level C

born: 1974-10-17

Dariusz Deuter, Level C

born: 1977-08-21

## Remarks:

Headquarters: Mokra 27, 05-092 Kielpin, Poland

## General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

